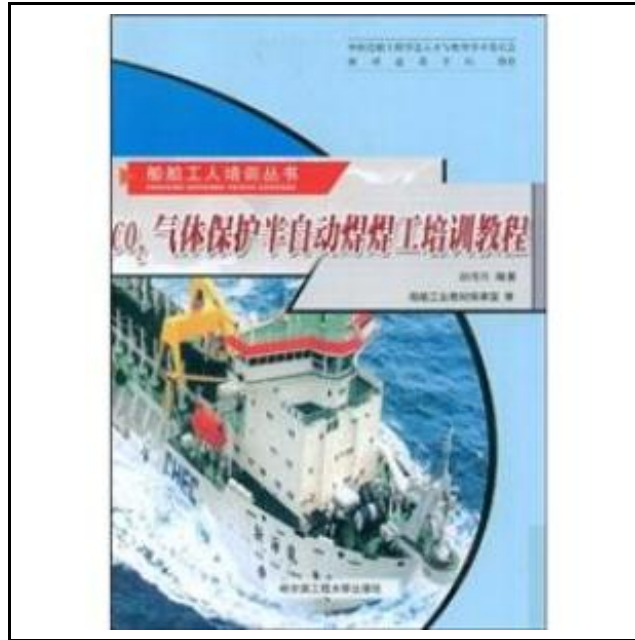


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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 208 Publisher: Harbin Engineering University Pub. Date :2007-07-01 version 1. This book describes the CO2 gas shielded welding metal transfer and metallurgy; introduced gas and wire. construction and use of semi-automatic welding machine method. CO2 gas shielded welding semi-automatic operation technology; systematic exposition of common steel and iron welding and soldering processes; also CO2 gas shielded welding quality and safety technology are discussed. This book is a semi-automatic CO2 gas shielded welder training materials are also available for welding professional technical school students. teachers and technical staff engaged in welding work of reference. Contents: Chapter Overview Section CO2 gas shielded welding CO2 gas shielded welding principles and classification of Section advantages of CO2 gas shielded welding Chapter CO2 gas shielded arc welding of metal transfer. and basic knowledge of metallurgy Section CO2 gas Section II of the metal transfer welding CO2 gas shielded welding spatter oxidation of alloying elements and III measures oxygen vent Chapter IV Section gases and welding wire CO2 gas shielding gas mixture II III IV solid wire flux-cored wire and gas consumption in Section V Chapter calculated CO2 gas shielded welding semi-automatic CO2 gas shielded welding section of welding power control unit II III IV wire feeder for welding torch V Section VI gas system semi-automatic CO2 gas shielded welding connections and pre-welding torch switch operation section VII. VIII. semi-automatic CO2 gas shielded welding machine maintenance and fault Chapter CO2 gas shielded welding technique of the first semi-automatic section groove weld preparation and positioning Section CO2 gas shielded welding wire welding process parameters Section IV the energy position of the organization work welder torch movement V. arc. arc and weld connections received Section...

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